

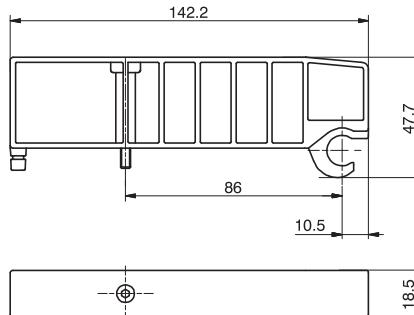


► **Closing plate**

Coding: 2530.00

**Technical characteristics**

Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10
Temperature °C	-5 ... +50



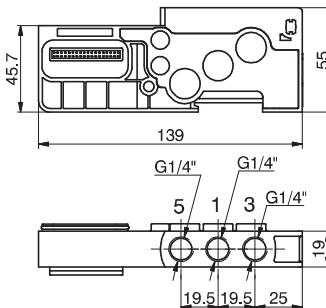
SHORT FUNCTION CODE "T"  
Weight 53.5 g

► **Intermediate Inlet/Exhaust module**

Coding: 2540.10

**Technical characteristics**

Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10
Temperature °C	-5 ... +50



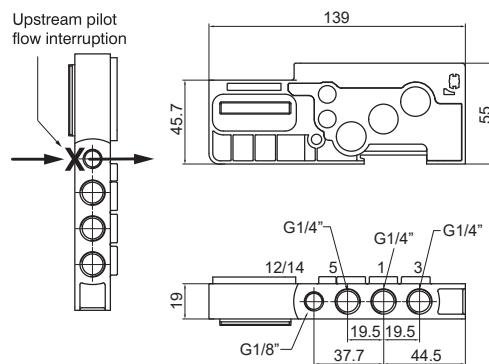
SHORT FUNCTION CODE "W"  
Weight 115 g

► **Intermediate inlet/Exhaust module with external pilot**

Coding: 2540.11

**Technical characteristics**

Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10
Pilot pressure (bar)	3 ... 7
Temperature °C	-5 ... +50



SHORT CODE "K"  
Weight 173 g

► Intermediate electro-pneumatic shut-off module 2/4/6/8 positions

Coding: 2540.M.T

Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10 3 ... 7 (piloting 12/14)
Temperature °C	-5 ... +50
Feeding	+ 24 V DC ±10%
Protection	Inverted polarity protection
Maximum load	100 mA
Indicators	+ 24 V DC presence LED
Series modules maximum number	3

MODULE
10 = Supply and exhaust
11 = Supply and exhaust with separate pilot
SHUT-OFF
2A = 2 Signals
4A = 4 Signals
6A = 6 Signals
8A = 8 Signals



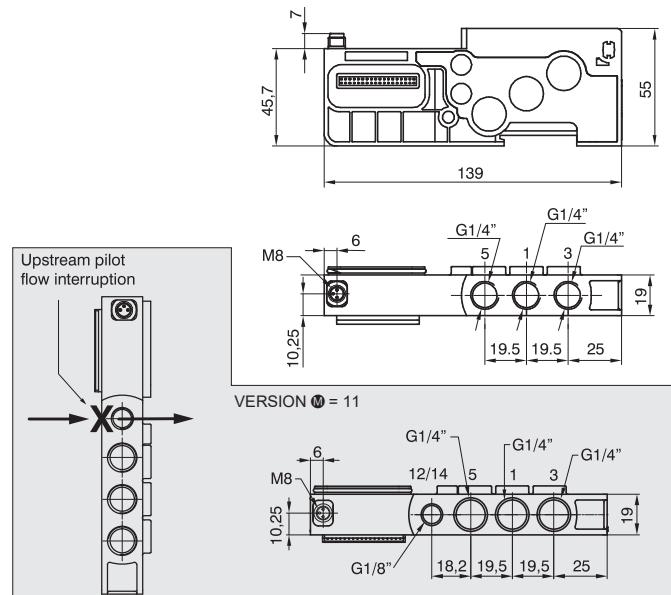
Weight 168 g

2540.10.M



Weight 174 g

2540.11.M



WORKING PRINCIPLE / SIMPLIFIED FUNCTIONAL DIAGRAM

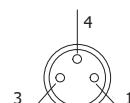
Intermediate electro-pneumatic shut-off module allows you to interrupt at the same time the first 2, 4, 6 or 8 available command signals for the valves after the module itself.

When the shut-off module is present, the controlled output logic signal values are equal to the input logic signal values which came from the serial node or the multi-pin module.

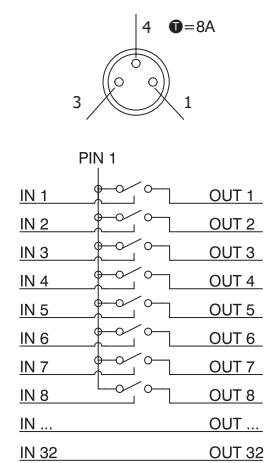
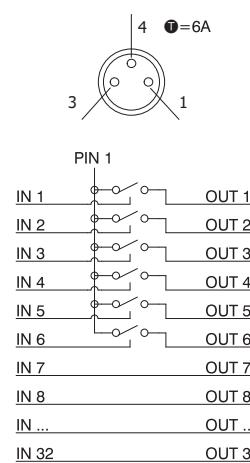
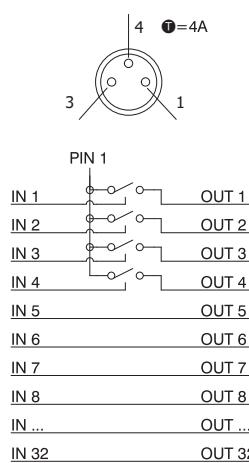
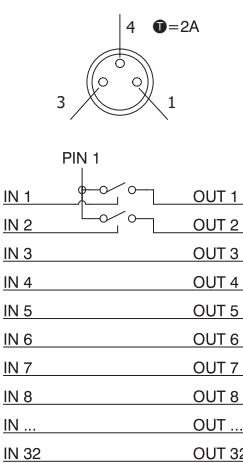
If the supply input signal is absent, the controlled output logic signal values are all equal to zero.

This module is particularly useful when control signals are used to block the valves; it is also effective both with serial management and multi-pin connection of the manifolds.

It is possible to use more modules to interrupt every command signals simply by inserting them before the signals to be interrupted.



PIN	DESCRIPTION
1	+ 24 V DC
4	NOT CONNECTED
3	GND





## Usage examples

### EXAMPLE 1

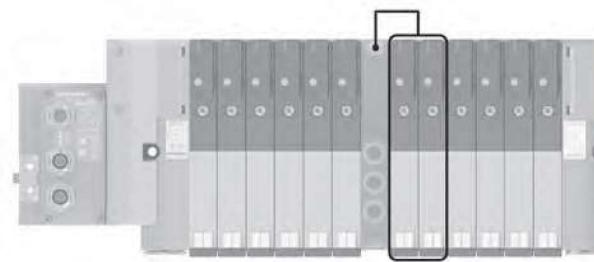
Manifold of 12 monostable solenoid valves on which you want to interrupt signals 7-8.

Assembly:

- 6 monostable solenoid valves (not interruptible because before the module)
- 1 additional power supply module
- 6 monostable solenoid valves

**Note:** the first 2 of these 6 monostable solenoid valves are interruptible by the module, while the following 4 will work correctly managed directly by the corresponding command signals.

1

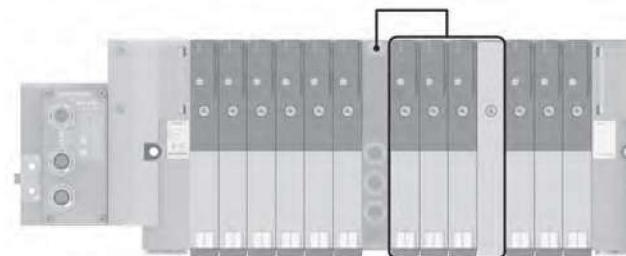


### EXAMPLE 2

Manifold of 12 monostable solenoid valves on which you want to interrupt signals 7-8-9.

Assembly:

- 6 monostable solenoid valves (not interruptible because before the module)
- 1 additional power supply module
- 3 monostable solenoid valves (interruptible)
- 1 closing plate mounted on a monostable base
- 3 monostable solenoid valves (work correctly managed directly by the corresponding command signals)



### EXAMPLE 3

Manifold of 7 monostable and 3 bistable solenoid valves in which you want to interrupt signals 2-3-4-5 and 8-9-10-11.

Assembly:

- 1 monostable solenoid valve (not interruptible because before the module)
- 1 additional electro-pneumatic shut-off module
- 6 monostable solenoid valves

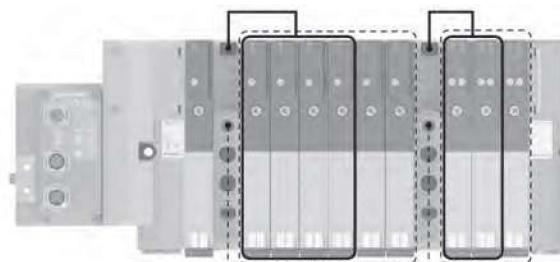
**Note:** the first 4 of these 6 monostable solenoid valves are interruptible by the module, while the following 2 will work correctly managed directly by the corresponding command signals.

**Note no. 2:** The pilots of the 6 solenoid valves downstream of the intermediate electro-pneumatic shut-off module are pneumatically powered by the module itself.

- 1 additional electro-pneumatic shut-off module
- 3 bistable solenoid valves

**Note no. 3:** the first 2 of these 3 bistable solenoid valves are interruptible by the module, while the following will work correctly and are managed directly by the corresponding command signals.

**Note no. 4:** The pilots of the 3 solenoid valves downstream of the intermediate electro-pneumatic shut-off module are pneumatically powered by the module itself.



### Key

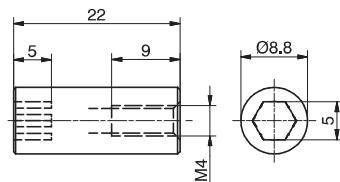
S.V. electrically managed by the shut-off module: —

S.V. pneumatically managed (12/14) by the shut-off module: - - - - -

► Nut

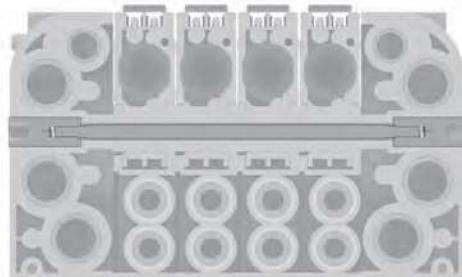
Coding: 2540.KD.00

The Kit includes 4 pieces  
Weight 10 g



1

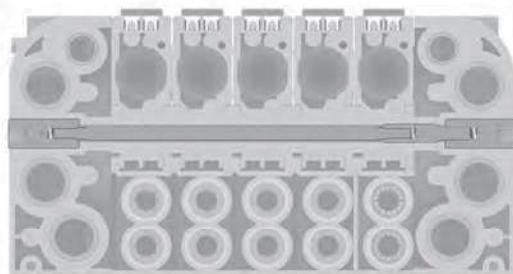
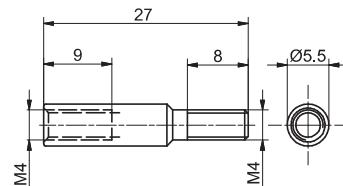
AIR DISTRIBUTION



► Extension (1 Position)

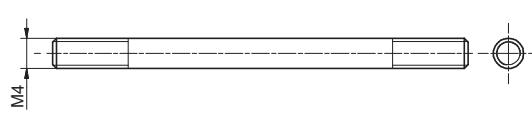
Coding: 2540.KP.01

The Kit includes 2 pieces  
Weight 3,5 g



► Tie-rod M4

Coding: 2540.KT.P

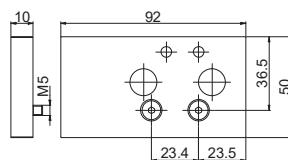


NO. POSITIONS
01 = Nr. 1 Position
02 = Nr. 2 Positions
03 = Nr. 3 positions
04 = Nr. 4 Positions
05 = Nr. 5 positions
06 = Nr. 6 Positions
07 = Nr. 7 positions
08 = Nr. 8 Positions
09 = Nr. 9 positions
10 = Nr. 10 Positions
11 = Nr. 11 positions
12 = Nr. 12 Positions
13 = Nr. 13 positions
14 = Nr. 14 Positions
...
32 = Nr. 32 Positions



► **Offset compensation plate**

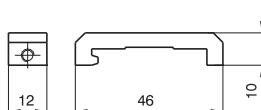
Coding: 25E0.P0



Weight 116 g

► **DIN rail adapter**

Coding: 3100.16



Weight 12 g

► **Polyethylene Silencer Series SPL-R**

Coding: SPLR.D



	TUBE DIAMETER
<b>D</b>	8 = 8 mm
	12 = 12 mm

► **Diaphragm plug**

Coding: 2530.17



Weight 2,3 g