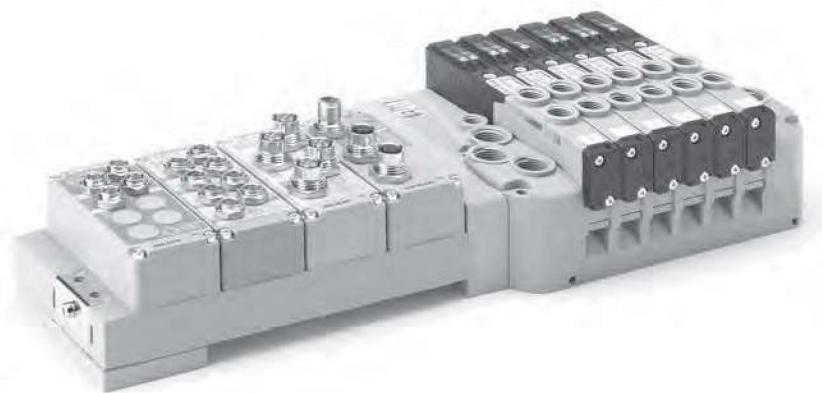




Series 2500 Optyma-F EVO



2500 SERIES Optyma-F EVO SOLENOID VALVES MANIFOLD

- Increased flexibility
- Digital and analogue I/O modules
- Manufactured in technopolymer
- Wide range of communication protocols

CANopen

PROFINET

PROFINET

EtherCAT

EtherNet/IP

IO-Link

CC-Link IE Field Basic

WE SPEAK EVO

The Optyma-F series becomes EVO and interfaces with the new PX series modular electronic system while still retaining all of its technical advantages. This is enriched with new features that further extend the flexibility of the product:

- Flow rate of 1000 NL/min
- Quick assembly using rotating pins
- Operating using different pressures and vacuum

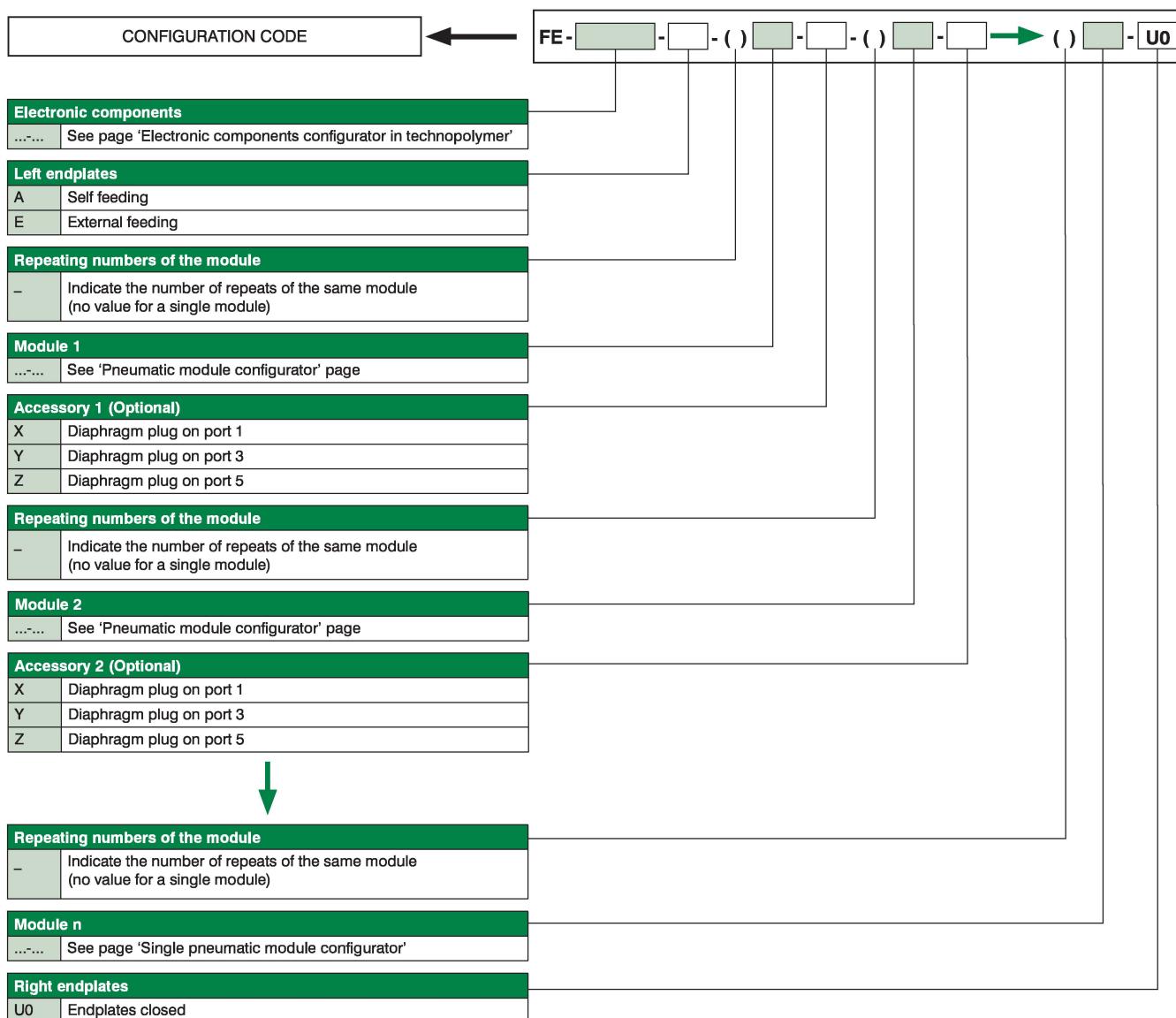
Construction characteristics

Body	Technopolymer
Seals	NBR
Piston seals	NBR
Springs	Stainless Steel
Operators	Technopolymer
Pistons	Technopolymer
Spools	Technopolymer

Operational characteristics

Supply voltage	+ 24 V DC ±10%
Pilot consumption	1,3W
Pilot working pressure (12-14)	from 3 up to 7 bar max.
Valve working pressure [1]	from vacuum to 10 bar max.
Operating temperature	from -5°C to +50°C
Protection degree	IP65
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous

Rules and configuration scheme



Configurable on Cadenas platform



Note:

When composing the configuration, always bear in mind that the maximum number of electrical signals available is:

- 32 if a 37-pole multi-pin module, a serial node or IO-Link interface are used.
- 24 if a 25-pole multi-pin module is used.

If a monostable valve is used on a bistable type base (2 electrical signals occupied), an electrical signal is lost.

However, this makes it possible to replace the monostable valve with a bistable valve in the same position.

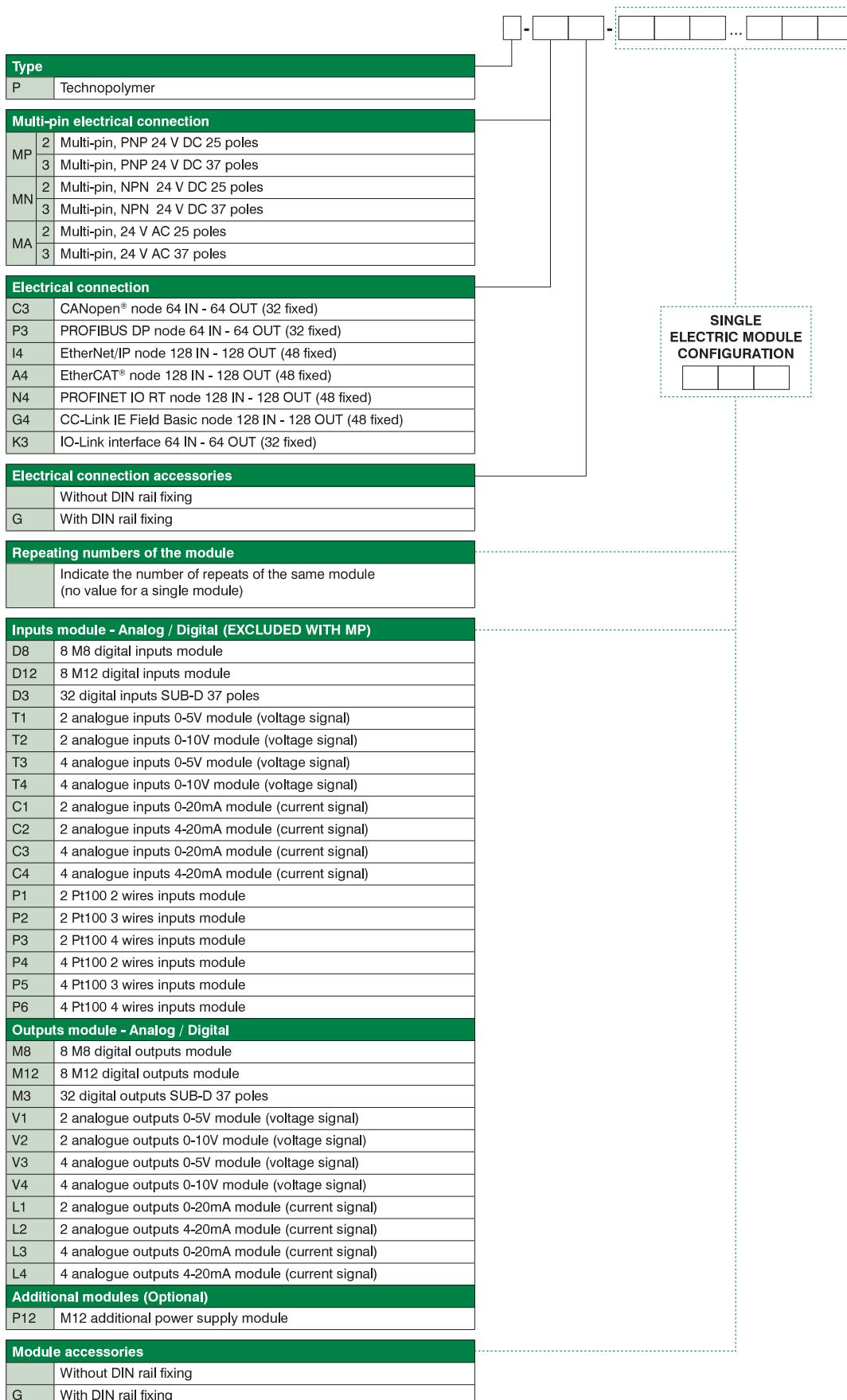
Diaphragm plugs are used to interrupt ports 1, 3 and 5 of the sub-base.

If it is necessary to interrupt more than one port at the same time, put the letters that identify their position in sequence (e.g.: if it is necessary to intercept the ports 3 and 5 you must put the letters YZ).

If one or more ports must be interrupted more than once, the addition of the intermediate supply/discharge module is necessary.



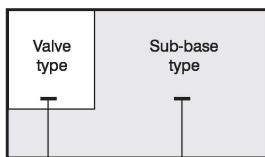
Electronic components configurator in technopolymer



Refer to the current limits indicated in the pages relating to the nodes / IO-Link interface

Modules configurator

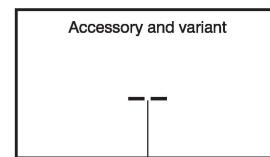
Base module configurator with Solenoid valve



Solenoid valve position	
A	S.V. 5/2 SOL.-SPRING
B	S.V. 5/2 SOL.-DIF.
C	S.V. 5/2 SOL.-SOL.
E	S.V. 5/3 CC SOL.-SOL.
F	S.V. 2x3/2 NC-NC
G	S.V. 2x3/2 NO-NO
H	S.V. 2x3/2 NC-NO
I	S.V. 2x3/2 NO-NC
T	PLUG

Base	
1	Monostable base
2	Bistable base

Accessory module configurator



Intermediate inlet/Exhaust module

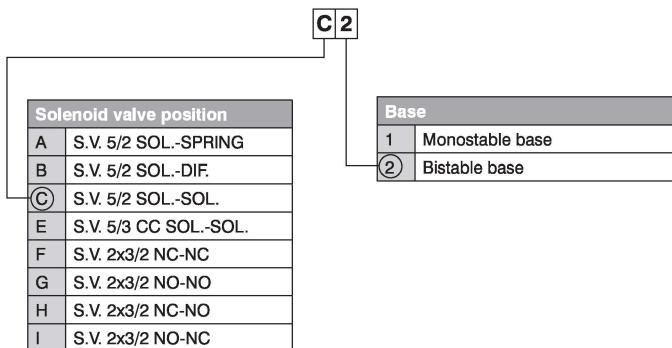
W	Separated air supply and exhaust
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Intermediate electropneumatic shut-off module

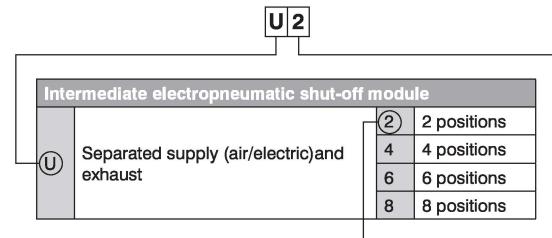
U	Separated supply (air/electric) and exhaust	2	2 positions
		4	4 positions
		6	6 positions
		8	8 positions
K	Separated supply (air/electric), exhaust and 12/14 piloting	2	2 positions
		4	4 positions
		6	6 positions
		8	8 positions

Configuration example of single module:

Bistable base, 5/2 Solenoid-Solenoid valve



Intermediate electropneumatic shut-off module 2 positions

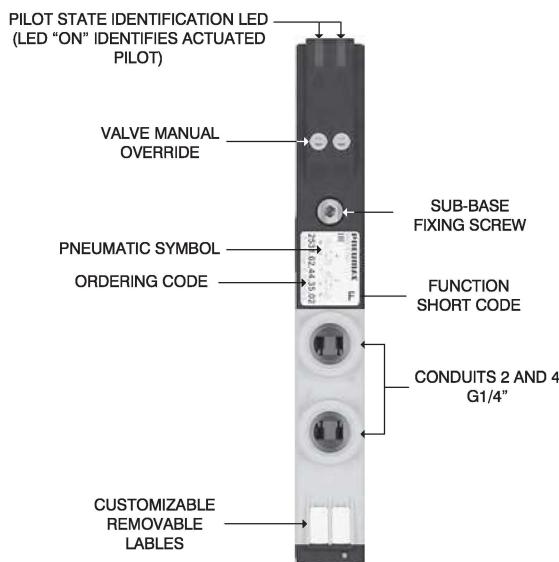


Configuration example of complete group:

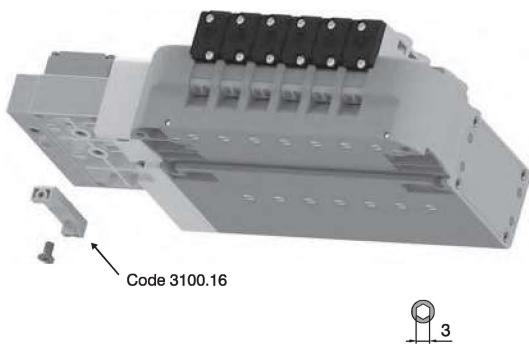
- Technopolymer PX3 serial system (P-A4-M12-M8-P4)
- Left endplates - External feeding (E)
- Bistable base with (F2) Solenoid valve
- Bistable base with (C2) Solenoid valve
- Monostable base with (A1) Solenoid valve
- Bistable base with (E2) Solenoid valve
- Bistable base with (C2) Solenoid valve
- Monostable base with (B1) Solenoid valve
- Right endplates closed (U0)



FE-P-A4-M12-M8-P4-E-F2-C2-A1-E2-C2-B1-U0

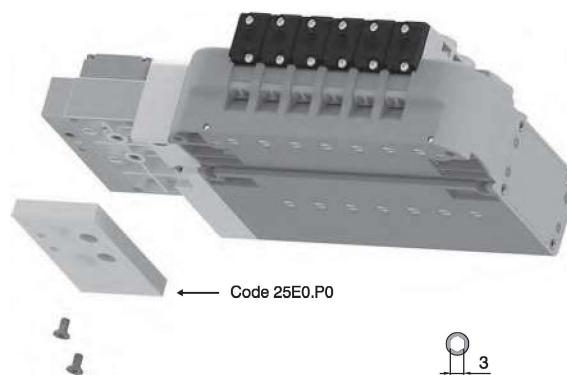


DIN rail mounting support plate



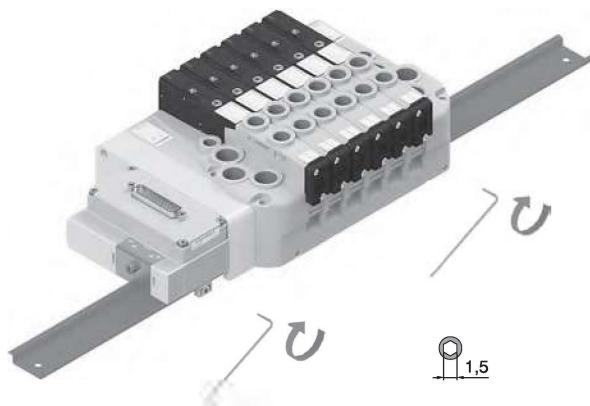
Attention: This must be included when creating the manifold configuration. Exclude the offset compensation plate.

Offset compensation plate



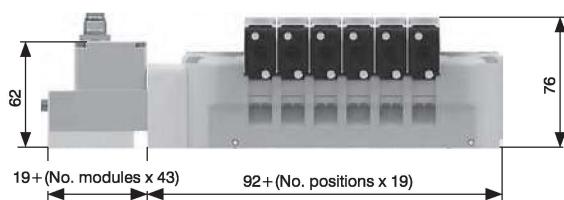
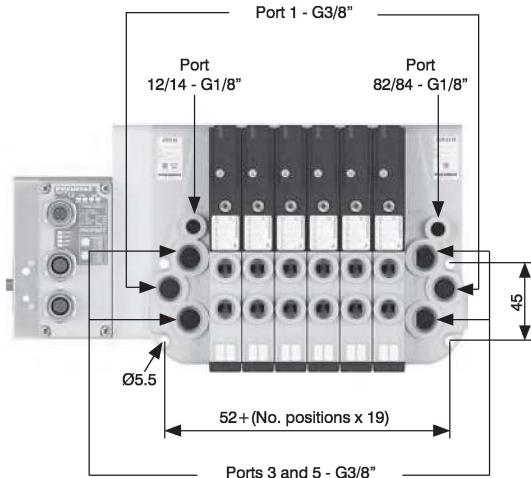
Attention: This accessory is supplied on the manifold unless otherwise stated. This is not compatible for DIN rail mounting.

DIN rail fixing

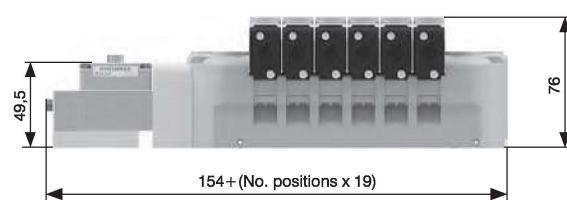
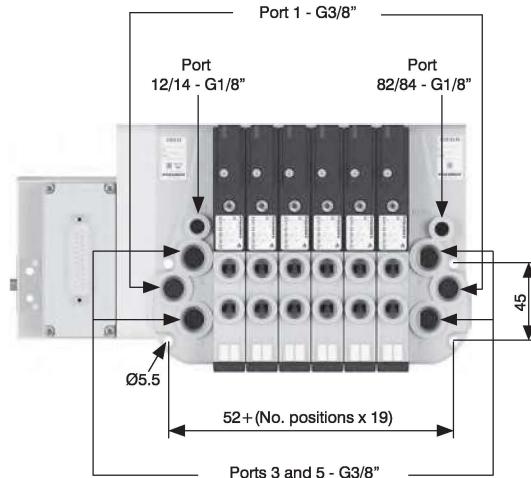


Supply ports and maximum possible size according to valves used

Serial system node version



Multi-pin version



Manual override actuation

Instable function:

Push to actuate
(when released it moves back to the original position)



Bistable function:

Push and turn to get the bistable function



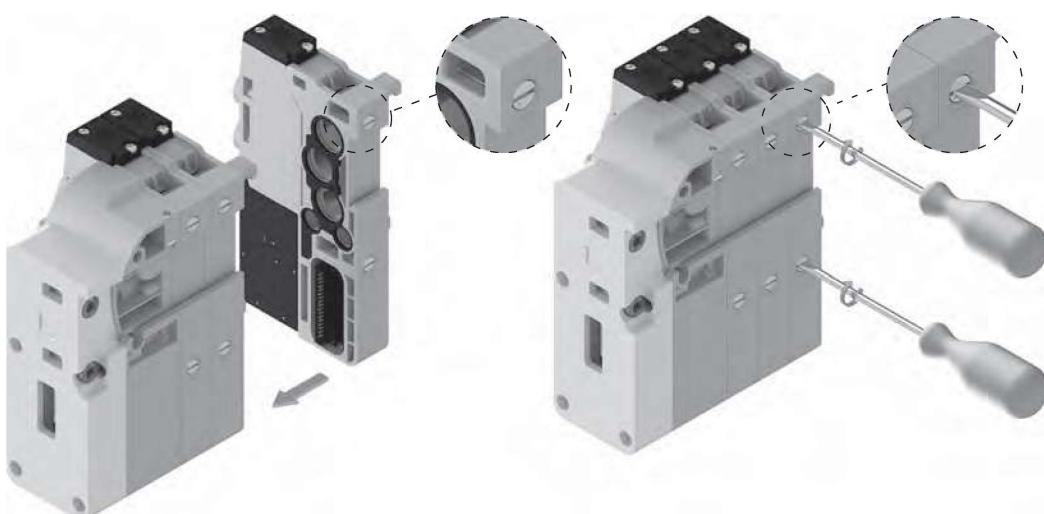
Note: we recommend the manual override is returned to it's original position when not in use

Solenoid valves installation



Note: Torque moment 1 Nm

Sub-base assembly





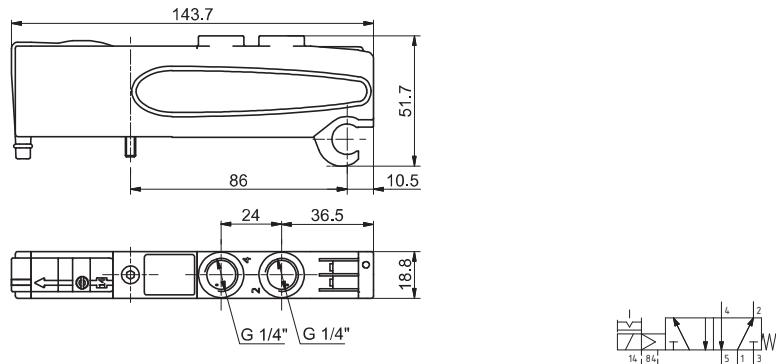
Solenoid valves manifold Series 2500 Optima-F EVO

Solenoid-Spring

Coding: 2531.52.00.39.✓

Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10
Pilot pressure (bar)	3 ... 7
Temperature °C	-5 ... +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1000
Response time according to ISO 12238, activation time (ms)	14
Response time according to ISO 12238, deactivation time (ms)	40

VOLTAGE	
✓	02 = 24 VDC PNP
12	24 VDC NPN
05	24 VAC
SHORT FUNCTION CODE "A"	
Weight 123 g	

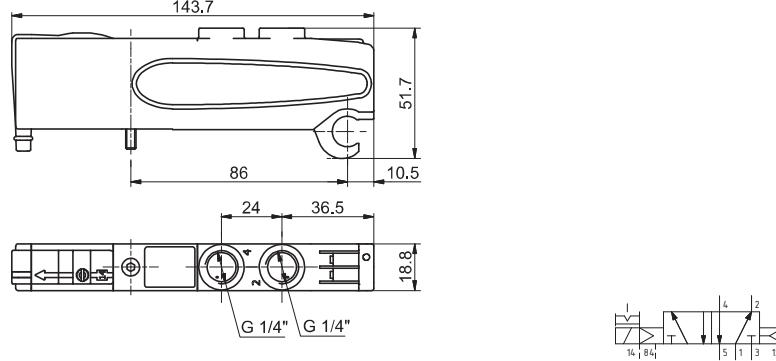


Solenoid-Differential

Coding: 2531.52.00.36.✓

Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10
Pilot pressure (bar)	3 ... 7
Temperature °C	-5 ... +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1000
Response time according to ISO 12238, activation time (ms)	20
Response time according to ISO 12238, deactivation time (ms)	29

VOLTAGE	
✓	02 = 24 VDC PNP
12	24 VDC NPN
05	24 VAC
SHORT FUNCTION CODE "B"	
Weight 120 g	

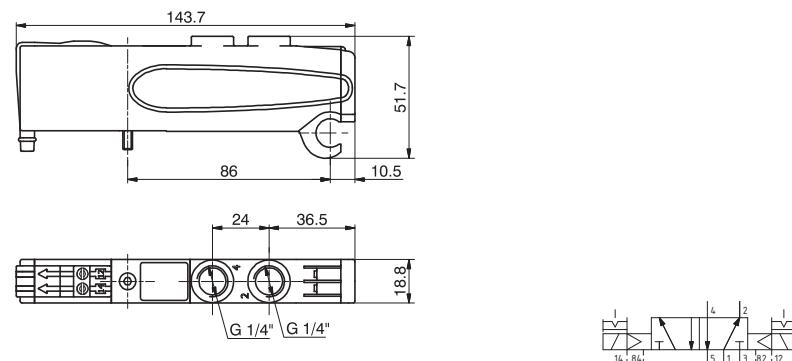


Solenoid-Solenoid

Coding: 2531.52.00.35.✓

Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10
Pilot pressure (bar)	3 ... 7
Temperature °C	-5 ... +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1000
Response time according to ISO 12238, activation time (ms)	10
Response time according to ISO 12238, deactivation time (ms)	14

VOLTAGE	
✓	02 = 24 VDC PNP
12	24 VDC NPN
05	24 VAC
SHORT FUNCTION CODE "C"	
Weight 128 g	

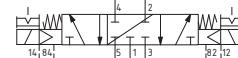
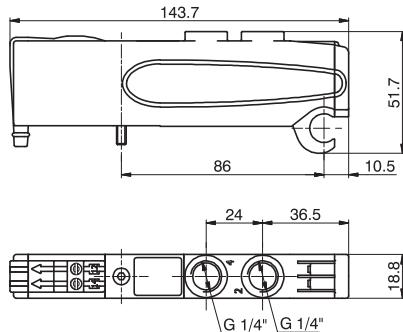


Solenoid-Solenoid 5/3

Coding: 2531.53.31.35.✓

Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10
Pilot pressure (bar)	2,5 ... 7
Temperature °C	-5 ... +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	600
Response time according to ISO 12238, activation time (ms)	15
Response time according to ISO 12238, deactivation time (ms)	20

V	VOLTAGE
	02 = 24 VDC PNP
	12 = 24 VDC NPN
	05 = 24 VAC
SHORT FUNCTION CODE "E"	
Weight 126 g	



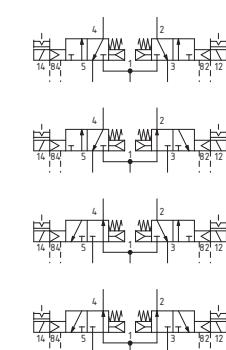
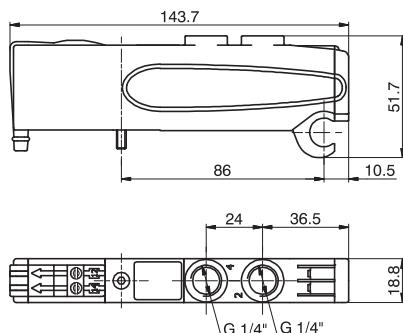
Solenoid-Solenoid 2x3/2

Coding: 2531.62.✗.35.✓

Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10
Pilot pressure (bar)	$\geq 3 + (0,2 \times \text{inlet pressure})$
Temperature °C	-5 ... +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	700
Response time according to ISO 12238, activation time (ms)	15
Response time according to ISO 12238, deactivation time (ms)	25

Example: If inlet pressure is set at 5 bar then pilot pressure must be at least $P_p = 2,5 + (0,2 \times 5) = 3,5$ bar

✗	FUNCTION
	44 = NC-NC (5/3 Open centres)
	45 = NC-NO (normally closed- normally open)
	54 = NO-NC (normally open- normally closed)
	55 = NO-NO (5/3 Pressured centres)
VOLTAGE	
02 = 24 VDC PNP	
12 = 24 VDC NPN	
05 = 24 VAC	
SHORT FUNCTION CODE:	
NC-NC (5/3 Open centres) = "F"	
N.O. - N.O. (5/3 Pressured centres) = "G"	
N.C.-N.O. = "H"	
N.O.-N.C. = "I"	
Weight 115,5 g	





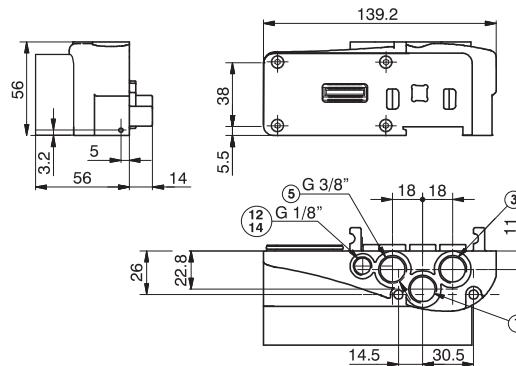
Solenoid valves manifold Series 2500 Optima-F EVO

► Left Endplate

Coding: 25E0.02.F

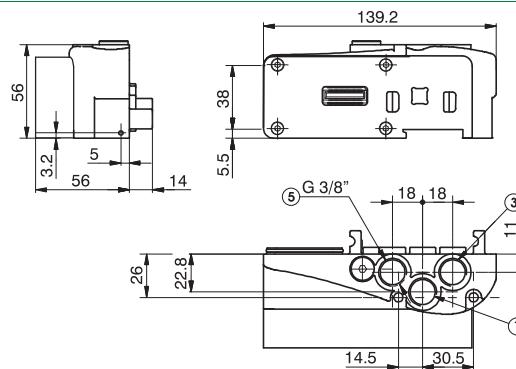
Technical characteristics

Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10 (external feeding) 3 ... 7 (self feeding)
Pilot pressure (bar)	3 ... 7 (external feeding)
Temperature °C	-5 ... +50



12/14 SEPARATED FROM PORT 1
Weight 206 g

25E0.02.F



12/14 CONNECTED TO PORT 1
Weight 206 g

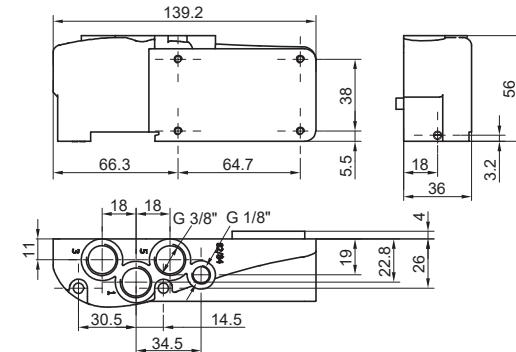
25E0.12.F

► Right Endplate

Coding: 2530.03.C

Technical characteristics

Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10
Temperature °C	-5 ... +50



PORT 82/84 = DO NOT PRESSURIZE, SOLENOID PILOTS EXHAUST
Weight 181,5 g

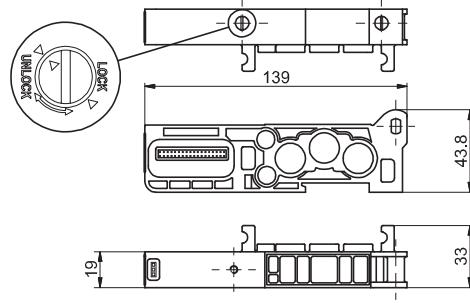
2530.03.00

► Modular base

Coding: 2530.01.V

Technical characteristics

Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10
Temperature °C	-5 ... +50



SHORT CODE "1" (for monostable S.V.)
SHORT CODE "2" (for bistable S.V.)
Weight 91,5 g

VERSION	
<input checked="" type="checkbox"/> M	= for monostable S.V.
<input type="checkbox"/> B	= for bistable S.V.